

STUPP CORPORATION

Overview

Gen. information

Country	USA
Legal name	Stupp Corporation
Employees	485
Year of creation	1952
Quality standards	ISO 9001:2008 API Q1 ISO/TS 29001:2010

Website

www.stuppcorp.com

Production

Production capacity	408 000 MT
Facilities	1 facility (1 API certified facility)

Products

Shape	Round (2 products)
Process	Welded - Longitudinal forming (ERW) (1 product) from 10.75 to 24 inch Welded - Spiral (1 product) from 24 to 60 inch
Material	Carbon and low alloy steel (2 products) from 10.75 to 60 inch
Application	Oil, gas, chemicals linepipe (2 products) Water, sewage, slurry linepipe (2 products) Structure (2 products)

Standards

API (2)
CSA (1)

Coating

NonSlip powder coatings
Fusion-bonbed epoxy (FBE)
Dual Layer FBE
Abrasive Resistant

STUPP CORPORATION

History, news

Stupp Corporation

June 2007

Stupp Bros. has begun construction and integration of a spiral weld facility within its Stupp Pipe complex in Baton Rouge, Louisiana.

Offices, facilities

Head office and facility

12555 Ronaldson Road
PO Box 3558, Baton Rouge, LA 70807-1503
USA

Ph. +1 225 775 8800

Facility

Baton Rouge facility
12555 Ronaldson Road
Baton Rouge, LA 70821
USA
Ph. 1-225-778-2070

Production capacity: 544 000 MT - 600 000 UST
API 5L, 5CT

STUPP CORPORATION

Products

Shape **ROUND**
 Material **Carbon and low alloy steel**
 Process **Welded - Longitudinal forming (ERW)**
 Application Oil, gas, chemicals linepipe - Water, sewage, slurry linepipe (water pipeline) - Structure

Diameter		Min	Max
OD	inch	10.75	24
OD	mm	273.1	609.6
NPS	inch	10	24
NS API	inch	10 3/4	24

Wall thickness		Min	Max
	inch	0.250	0.625
	mm	6.3	15.9

Welding: HFI

Max yield strength: 552 Mpa - 80 Ksi
 Tube jointing - Maximum length wjith jointing: 80 feet - 24 meters

Standards:
 API 5L B up to X80,
 CSA Z245.1 up to 550 Cat. II

Shape **ROUND**
 Material **Carbon and low alloy steel**
 Process **Welded - Spiral**
 Application Oil, gas, chemicals linepipe (ambient temperature) - Water, sewage, slurry linepipe (water pipeline) - Structure

Diameter		Min	Max
OD	inch	24	60
OD	mm	609.6	1524

Wall thickness		Min	Max
	inch	0.250	1.000
	mm	6.3	25.4

Welding: SAW / DSAW

Max yield strength: 552 Mpa - 80 Ksi
 Tube jointing - Maximum length wjith jointing: 80 feet - 24 meters

Standards:
 API 5L B up to X80,
 CSA Z245.1 up to 550 Cat. II

STUPP CORPORATION

Standards

API	5L 5CT	Line pipe Casing and tubing
CSA	Z 245 - 1	Steel Line Pipe

External coating - NonSlip powder coatings

External coating - Fusion-bonbed epoxy (FBE)

diameter range from 273.05 to 609.6 mm - from 10.75 to 24 inch

External coating - Dual Layer FBE

External coating - Abrasive Resistant